

Work Order ID 74964

74964

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October 13, 2011 1:57:05 PM

Item ID: D350-615-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Ground Handling Wheel Modification

Stop ***NS2***

Start Date: 10/13/11 Start Qty: 50.00

50

Cust Item ID:

Required Date: 12/05/11 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 11/10/13

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-615-041

B

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

11.11.28
MLJ 11-11-17
(25)

110

0.00

110

Small Fab

Memo

0.00

Small Fab

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

JB 11/11/28

50

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

11.11.28
(50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74964***74964***

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Item ID: D350-615-041

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11 Start Qty: 50.00

50

Cust Item ID:

Required Date: 12/05/11 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130 QC4- 100% Inspect kits for completeness 0.00

130

QC

Memo

0.00

Quality Control

50x Sp 11-11-28

140 0.00

140

Packaging

Memo

0.00

Packaging

Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041

Location: _____

PPP Rev: E

11/11/22 sf (50x)

150 QC21- Final Inspection - Work Order Release 0.00

150

QC

Memo

0.00

Quality Control

11/11/22 sf
mf 11-11-28

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 74964

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2282-041

Manufactured

No

110

Each

3.0000

1

50

D2282-041

**

SA 11/11/20

T Assembly

Location

Loc Qty

Loc Code

GA

1

B 74929

①

62232

1

B 74931

49

ST

2

64007

2

D2282-043

Manufactured

No

110

Each

22.0000

1

50

D2282-043

**

SA 11/11/20

Saddle Assembly

Location

Loc Qty

Loc Code

ST

22

B 74934

49

67535

22

5/16-18-015C

Purchased

No

110

Each

525.0000

3

150

5/16-18-015C

**

11/11/15 SP 50

SS Bolt 5/16-18 1.5" L

Location

Loc Qty

Loc Code

st376

475

115954

475

(18)

ST379

50

117332

50

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 74964

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

D3015-3

Manufactured No

110 Each

148.0000 3 150

D3015-3

Locknut

**

B74905

Location

Loc Qty

Loc Code

ST030

148

66114

100

67536

48

5/16WC

Purchased No

110 Each

1,558.000 12 600 406

5/16WC

SS Flat Washer 5/16 FW516S1

**

M119343

Location

Loc Qty

Loc Code

st376

1161

117332

1161

ST377

397

115072

79

115174

57

116643

261

7/16-14-050C

Purchased No

110 Each

200.0000 1 50

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

50

Location

Loc Qty

Loc Code

ST379

200

115133

150

117359

50

D3015-5

Manufactured No

110 Each

300.0000 1 50

D3015-5

SS Nylock Nut 7/16

**

50

Location

Loc Qty

Loc Code

ST030

300

52744

300

50

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

7/16WC

Purchased

No

110

Each

900.0000

2

100

7/16WC

SS Flat Washer 7/16

**

11/11/11 (50)

Location

Loc Qty

Loc Code

ST379

900

112563

100

115129

800

100

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. ~~3336~~ M.L.J

74964 11/10/11

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

DESIGN	BY	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.	REV. B
DATE		D350-615	SHEET 2 OF 2
97.10.21		TITLE	SCALE
		GROUND HANDLING WHEEL MOD.	NTS

W/O:		WORK ORDER CHANGES					
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